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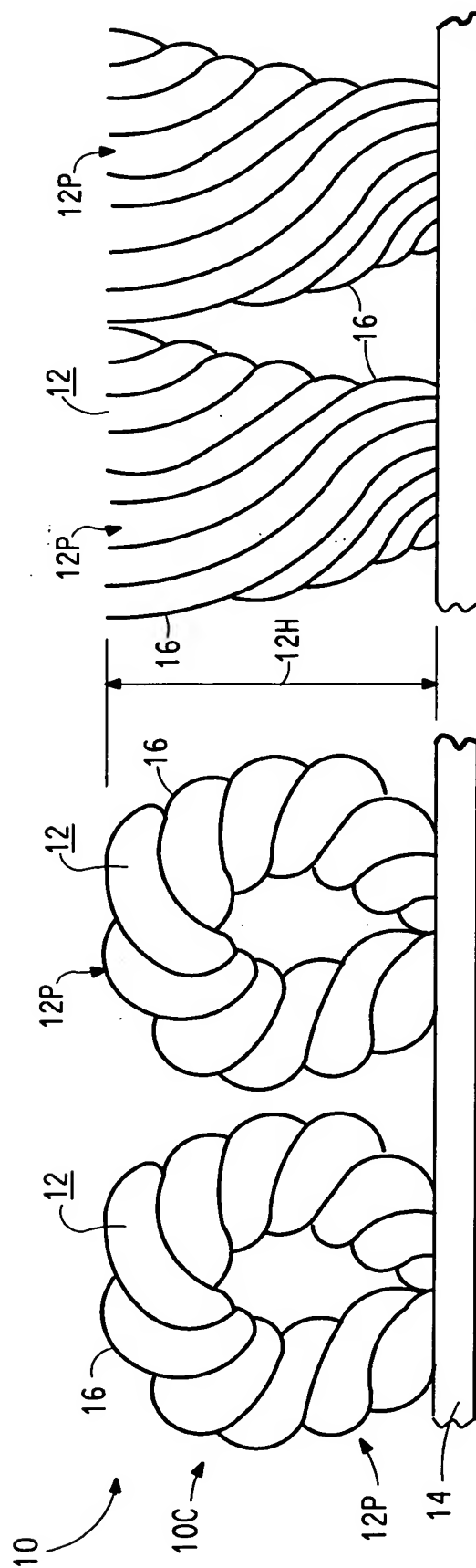


FIG. 1

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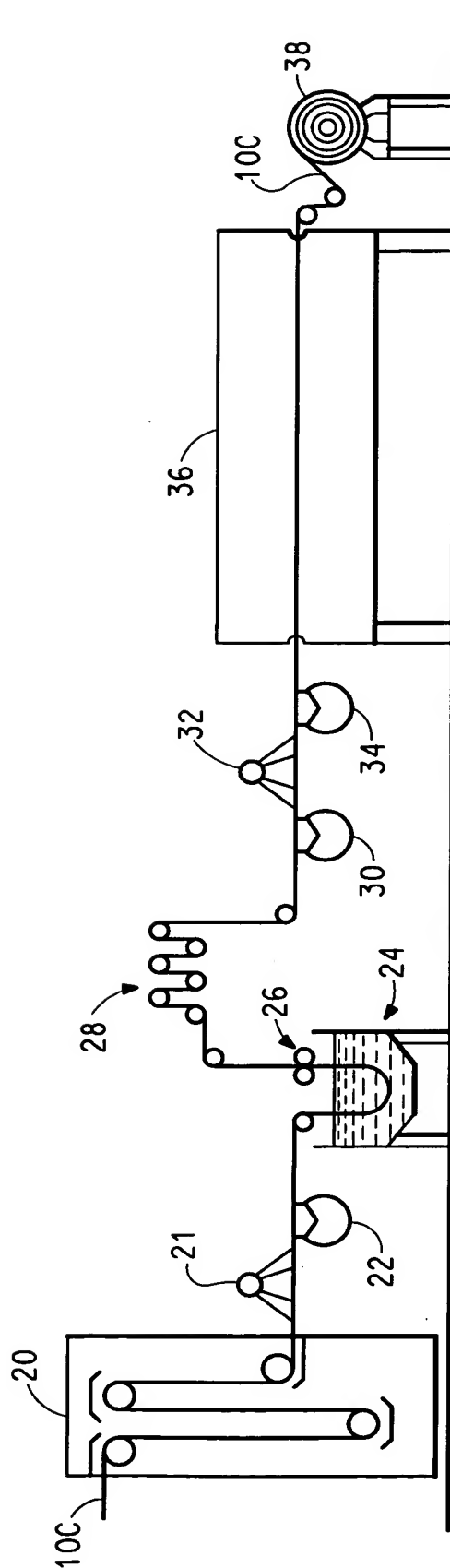
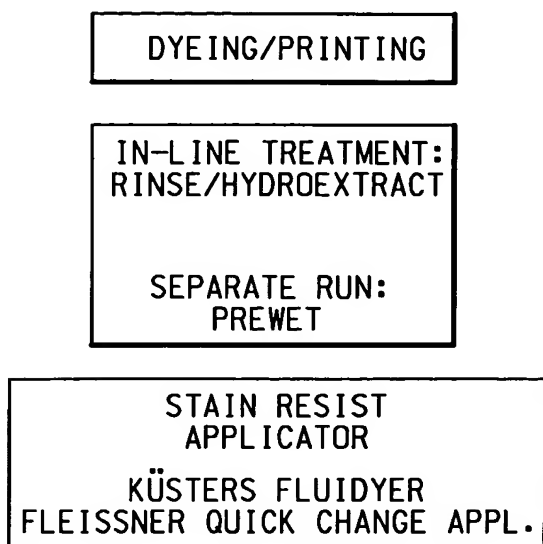


FIG. 2

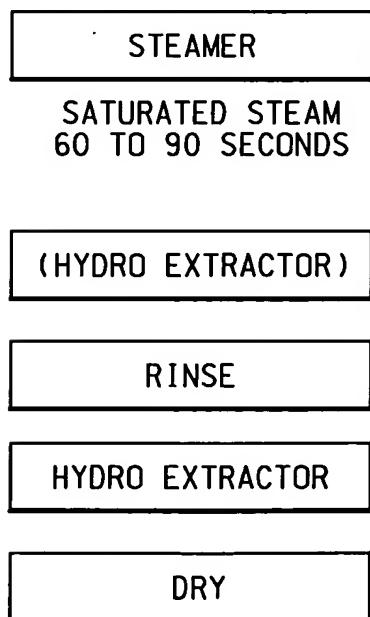
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CONVENTIONAL PROCESS:
 Plain colors and prints



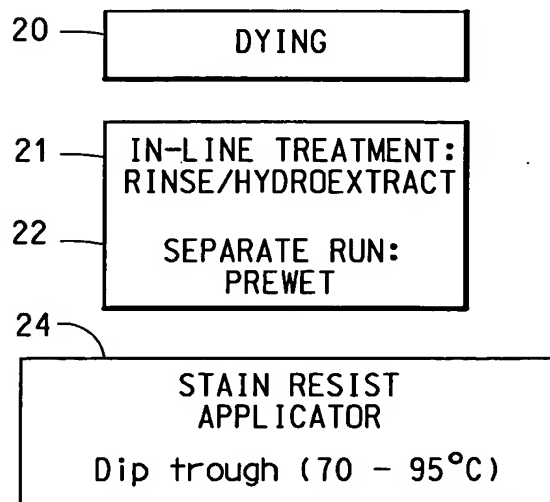
APPLICATION BATH:

STAINBLOCKER
 SURFACTANT
 ACID DONOR
 STAINBLOCKER A: pH 2.0-5.0
 STAINBLOCKER B: pH 6.0-7.5
 20-60°C



HOT SHOCK APPLICATION:

Diff dye carpets.



APPLICATION BATH:

STAINBLOCKER
 SURFACTANT
 ACID DONOR
 STAINBLOCKER A: pH 2.0-5.0
 STAINBLOCKER B: pH 6.0-7.5
 70-95°C

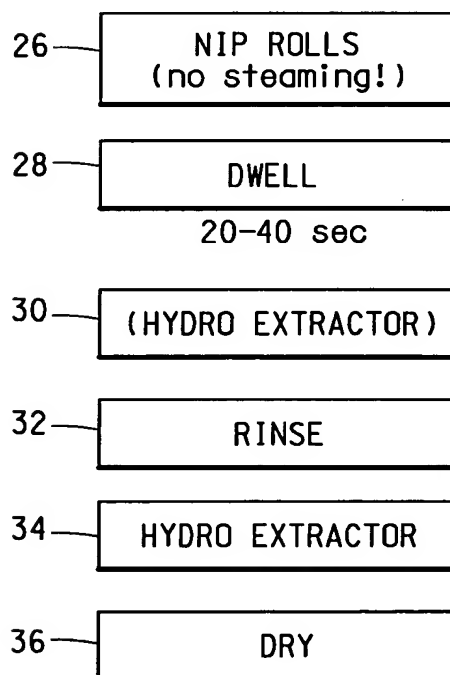


FIG. 3